



ME-104

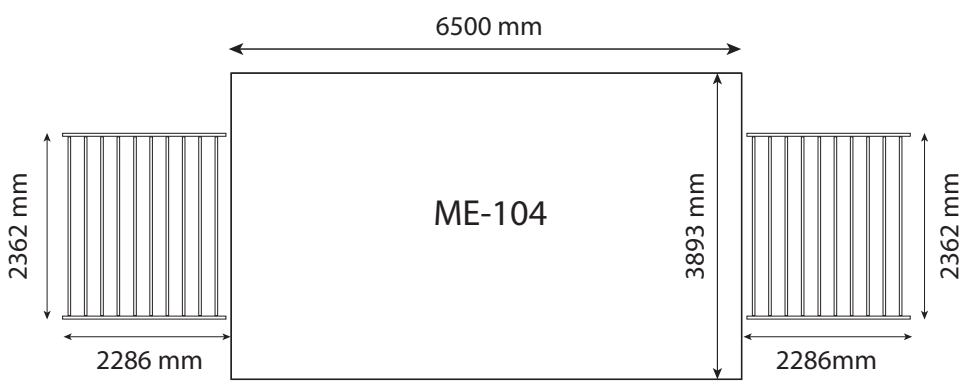
Mattress Auto-Packaging System

Auto-packaging system from Merello Ingenieros provides a highly efficient wrapping system that produces some of the cleanest, tightly wrapped beds on the market.

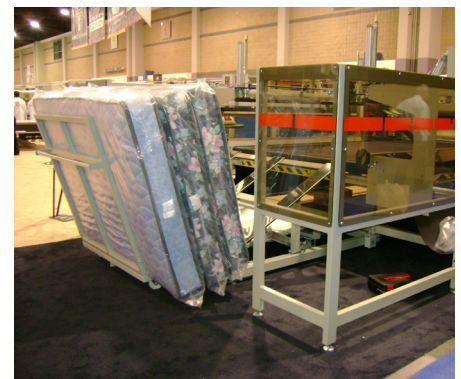


“Cold Seal” technology eliminates heat from the top bar, reducing two of your biggest wrapper problems – poor seals and wiring failures.

Most faulty seals occur where a hot top bar compresses excess film on your mattress corners. Additionally, since there is no heat on the top bar, there are no electrical wires to wear out through repetitive use cycles.



Height at Entrance
86 cm



Optional cart stacker accepts finished wrapped beds and self-loads onto cart.



SPECIFICATION	ME-104
Max width of infeed / Max ancho de alimentación	87 in/ 220cm
Min width of infeed / Min. ancho de alimentación	79 in/ 200cm
Max height under pressure roller / Max altura debajo del rodillo de presión	20 in/ 50cm
Roll capacity, top & bottom / Capacidad del rollo, superior e inferior (12" DIA)	4
Infeed/outfeed conveyor height	35 in/ 89cm
Overall height / Altura total	75 in/ 191cm
Max film width / Max ancho del plástico	120/ 305cm
Film width: Top / Ancho del plástico Superior	120/ 305cm
Film width: Bottom / Ancho del plástico Inferior	120/ 305cm
Boot roll dia / Diámetro del rollo de refuerzo	10 - 12in (25-30cm)
Voltage / Voltaje	230 Volt, 1 PH
Current (amps) / Amperaje (amperios)	25
Air consumption (cfm) / Consumo de aire (cfm)	35
Air pressure / Presión de aire	80 psi / 6 bar
Machine Weight / Peso de la máquina	12000 lbs/ 544kg
Production (units/minute)	up to 3

The ME-104 is a self-adjusting packaging system that accepts mixed product length, width, and thickness in any sequence for increased productivity and efficiency. It utilizes unique "Cold Seal" technology to ensure secure double seals unlike any other in the industry.

- Smooth and fast movement.
- Packages standard-size mattresses in under 15 seconds.
- Automatic side compression system for a tight, secure, film-encased mattress.
- Automatic film side trim yields a neatly finished, packaged mattress.
- Optional double-seal available for a more secure package.
- Compact design minimizes floor space.
- Touchscreen for user-friendly operations.

Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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