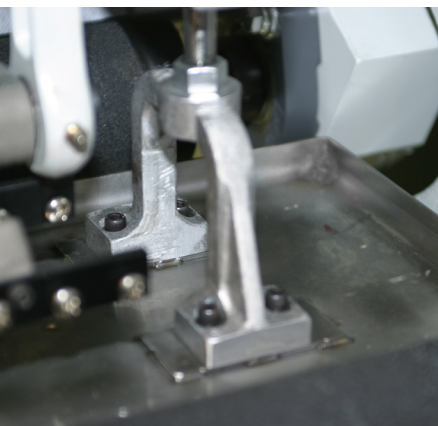




## ***Reliance M4+***

### *High-Speed, Multi-Needle Chainstitch Quilting Machine*

This mid-range quilting machine from Gribetz International is a dependable investment you can trust will continue to run strong and be supported by Gribetz professionals throughout its long, productive life.



SPECIFICATIONS	RELIANCE M4+
Speed - Max rpm	1200
Speed - Recommended T&J rpm	1000
Available widths	90"/228.6 cm
Number of needle bars	3
Needle bar spacing	3" (7.62 cm) between bars
Needle spacing	1" (2.54 cm)
Needle size	180/140
# of loopers	45
Looper bases	102
Stitch length	5-10 SPI
Recommended stitch length	7 SPI
Quilt package	Up to 3.5" (8.89 cm)
Pattern compensation	Y
Equistitch	Y
Air pressure	90 psi/6.2 bar
Air consumption	1.2 CFM
Current (amps)	40, 60 or 70 depending on Voltage
Voltage	Any 3 Phase Voltage- Includes Multi-tap Transformer
CE approved	Y
Weight	10,120 lbs/4,590 kg

The Reliance M4+ quilter's heavy-duty construction and advanced features make it ideal for quilting a full range of materials such as mattress panels, bedspreads, comforters, sleeping bags, upholstery, automotive, apparel, and geo-textiles.

- Features Tack & Jump® quilting.
- Point & Sew™ uses icon-based touchscreen menus, independent of language.
- Equistitch™ and Pattern Compensation technology ensures accurate stitching and true pattern definition.
- Sews Class I-IV patterns, including intricate Tack & Jump® designs.
- Exclusive Pattern Compensation for on-the-fly adjustment and easy pattern creation.
- Automatic trimming of top threads when sewing.
- Continuous feeding motion and carriage movement without indexing for smooth operation.
- Touchscreen computer system uses industrial-grade components that hold up in production environment.
- Meets all OSHA and CE safety directives.
- Troubleshoot diagnostics with enhanced onscreen icons.
- Automatically position needle shaft for quick looper-timing adjustment.

Global Systems Group® (GSG) is a collection of the world's leading mattress machinery companies. These GSG machinery companies represent leading-edge technology in computerized quilting machines and panel cutters, automated and conventional sewing machines, material handling solutions, and mattress-packaging equipment.

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